

A NUCLEAR FUEL ASSEMBLY INCLUDING A LATTICE REINFORCING  
DEVICE, AND THE USE OF SUCH A DEVICE IN A NUCLEAR FUEL  
ASSEMBLY

FIELD OF THE INVENTION

The present invention relates to nuclear fuel assemblies.  
By way of example, it applies to fuel assemblies for  
pressurized water nuclear reactors.

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BACKGROUND OF THE INVENTION

Generally, nuclear fuel assemblies comprise nuclear fuel  
rods and a support skeleton having two nozzles, guide  
tubes interconnecting the nozzles, and spacer grids for  
10 holding the rods.

Each spacer grid comprises two sets of crossed plates and  
an outer belt, thus defining cells, some of which have  
guide tubes passing through them and others have fuel  
15 rods passing through them. The plates are provided with  
means for holding the rods at the nodes of a  
substantially regular array and they are secured to at  
least some of the guide tubes.

20 At least one of the spacer grids also serves to support  
the rods. For this purpose, it is usually provided with  
springs that are cut out in the plates or that are fitted  
to the plates, and that serve to press the rods against  
dimples stamped in the plates and forming the opposite  
25 faces of the cells.

The other grids serve only to hold the rods at the nodes  
of the array. To do this, they present dimples on each  
of the faces of a cell having a rod passing therethrough,  
30 the dimples serving to press against the rod.

French patent No. 2 665 291 also discloses additional  
mixer grids for interposing between the spacer grids and  
having fins for improving the mixing of the cooling fluid  
5 flowing through the assemblies.

Once manufactured, such assemblies extend rectilinearly  
and vertically along a direction that is referred to as  
being "axial". Once in place in a reactor, these  
10 assemblies deform because of the irradiation and can take  
on C-shapes, S-shapes, or W-shapes.

Such deformations lead to numerous problems. In  
operation, they make it more difficult to insert control  
15 and shutdown clusters into the guide tubes.

During handling, these deformations increase the risk of  
assemblies catching on one another, e.g. during  
operations of loading or unloading the core of the  
20 reactor.

#### SUMMARY

An object of the invention is to solve this problem by  
limiting the deformation of nuclear fuel assemblies under  
25 irradiation.

To this end, the invention provides a nuclear fuel  
assembly of the type comprising nuclear fuel rods and a  
supporting skeleton having two nozzles, guide tubes  
30 interconnecting the nozzles, and spacer grids for holding  
the rods, which grids are secured to the guide tubes, the  
assembly being characterized in that it further comprises  
at least one lattice reinforcing device for reinforcing  
the support skeleton, the lattice reinforcing device

being disposed between two spacer grids and being secured to the guide tubes.

In particular embodiments, the assembly may further  
5 comprise one or more of the following characteristics taken singly or in any technically feasible combination:

- the nuclear fuel rods are disposed in a substantially regular array and the lattice reinforcing device does not extend between the peripheral rods;
- 10 • the lattice reinforcing device does not extend between the peripheral layer of rods and the adjacent layer of rods;
- the lattice reinforcing device does not have means for mixing a cooling fluid that is to flow through the  
15 nuclear fuel assembly;
- the lattice reinforcing device does not have an arrangement for holding nuclear fuel rods;
- the lattice reinforcing device comprises two sets of crossed plates that are secured to one another, the  
20 plates defining between them cells for receiving guide tubes and cells for receiving nuclear fuel rods; and
- the cells for receiving nuclear fuel rods are of dimensions greater than the dimensions of the rods so as to receive them with clearance.

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The invention also provides the use of a nuclear fuel assembly comprising nuclear fuel rods and a support skeleton, the assembly having:

- two nozzles;
  - 30 • guide tubes interconnecting the nozzles; and
  - spacer grids for holding the rods;
- at least one lattice reinforcing device for reinforcing the support skeleton, the lattice reinforcing device

being disposed between two spacer grids and being secured to the guide tubes.

In particular implementations:

- 5       · the lattice reinforcing device does not have an arrangement for mixing a cooling fluid that is to flow through the nuclear fuel assembly;
- the lattice reinforcing device does not have an arrangement for holding nuclear fuel rods;
- 10       · the lattice reinforcing device comprises two sets of crossed plates that are secured to one another, the plates defining between them cells for receiving guide tubes and cells for receiving nuclear fuel rods; and
- the cells for receiving nuclear fuel rods are of
- 15       dimensions greater than those of the rods, so as to receive them with clearance.

#### BRIEF DESCRIPTION OF THE DRAWINGS

20       The invention can be better understood on reading the following description given purely by way of example and made with reference to the accompanying drawings, in which:

25       Figure 1 is a diagrammatic elevation view of a nuclear fuel assembly of the invention;

      Figure 2 is a fragmentary diagrammatic view in perspective showing an intermediate reinforcing device of the Figure 1 assembly;

30       Figure 3 is a diagrammatic plan view comparing the structure and the extent of the intermediate reinforcing device of Figure 2 relative to the array of nuclear fuel rods and to a holding grid of the Figure 1 assembly;

Figure 4 is a fragmentary diagrammatic view in section showing the connection with the guide tubes in a variant of the intermediate reinforcing device of Figure 2;

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Figure 5 is a graph comparing the rigidity of a conventional assembly and the assembly of Figure 1, prior to irradiation;

10 Figure 6 is a view analogous to Figure 5, after irradiation; and

Figure 7 is a view analogous to Figure 3 showing a variant of the intermediate reinforcing device of Figure 2.

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#### DETAILED DESCRIPTION

Figure 1 is a diagram of a nuclear fuel assembly 1 for a pressurized water reactor. The assembly 1 extends vertically and in rectilinear manner along a longitudinal direction A.

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The assembly 1 mainly comprises nuclear fuel rods 3 and a structure or skeleton 5 for supporting the rods 3.

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In conventional manner, the rods 3 extend vertically and are disposed in a substantially regular, square-based array, as can be seen in Figure 3 where the rods 3 are shown in dashed lines.

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In the example shown, the assembly 1 comprises a group of 264 rods 3 and, seen from above, the array forms a square having a side of 17 rods. The group of rods 3 thus possesses four side faces 6 each having 17 rods.

The supporting skeleton 5 essentially comprises:  
• a bottom nozzle 7 and a top nozzle 9;  
• guide tubes 11 for receiving the rods of a control or shutdown cluster; and  
5       • spacer grids 13 for holding the rods 3 at the nodes of the array.

The nozzles 7 and 9 are secured to the longitudinal ends of the guide tubes 11.

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As can be seen in Figure 3, in which a spacer grid 13 is drawn in dashed lines, each spacer grid 13 comprises, for example, two sets of crossed plates 15 and a peripheral belt 17 surrounding the peripheral layer 19 of rods 3.

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The grid 13 defines cells 20, most of which receive a respective rod 3. Bosses (not shown) are provided in the plates 15 to press against the rods 3 and hold them at the nodes of the array. Each of the other cells 20 receives a guide tube 11.

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Also in conventional manner, the spacer grids 13 are secured to the guide tubes 11 and are distributed along the height of the rods 3.

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The rods 3 can be held axially by a single spacer grid 13, e.g. the top grid 13, which is then provided for this purpose with springs for thrusting the rods 3 against dimples cut out in the plates 15 or fitted thereto.

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In the invention, between the spacer grid 13, the assembly 1 includes intermediate devices 21 for reinforcing the skeleton 5.

For reasons explained below, these reinforcing devices 21 are not visible from outside the assembly 1, and they are therefore shown in dashed lines in Figure 1.

- 5 In the example shown, an intermediate reinforcing device 21 is provided between each pair of spacer grids 13.

Since the structure of the intermediate reinforcing devices 21 is similar, only one device 21 is described with reference to Figures 2 and 3. It should be observed that only segments of the guide tubes 11 are shown in Figure 2. In Figure 3, the guide tubes 11 and the intermediate reinforcing device 21 are drawn in continuous lines.

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The device 21 comprises two sets of crossed plates 23 that are secured to one another, e.g. by welding at their points of intersection. By way of example, the plates 23 are about 0.425 millimeters (mm) thick and of a height lying in the range about 18 mm to about 28 mm. They are preferably made of zirconium alloy.

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Between them, the plates 23 define cells 25, each for receiving a respective guide tube 11, and cells 27 for receiving the rods 3. As can be seen in Figure 3, some of the cells 27 are individual cells that receive only one rod 3, whereas others receive two or four rods 3.

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The plates 23 of the intermediate reinforcing device 21 form a lattice structure extending solely between the guide tubes 11. This lattice structure thus forms an openwork structure.

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Thus, the transverse extent of the plates 23, and thus of the reinforcing device 21, is limited. In particular, the plates 23 do not extend between the rods 3 of the outer peripheral layer 19 of rods 3, nor between said  
5 layer 19 and the intermediately adjacent layer 29 which, in the example shown, comprises 15 rods per side. The intermediate reinforcing device 21 stops in the vicinity of this layer 29.

10 The plates 23 do not have any arrangement for holding the rods 3, and as a result the cells 27 are of dimensions that are greater than the dimensions of the rods 3, thereby surrounding them with clearance.

15 Furthermore, the intermediate reinforcing device 21 has no arrangement for mixing cooling fluid flowing through the fuel assembly 1, e.g. no fins.

The intermediate reinforcing device 21 is secured to the  
20 guide tubes 11, e.g. by welding in slightly bulging zones 31 (Figure 2) of the plates 23. Such welding may be applied to the tops and/or the bottoms of the plates 23.

In a variant shown in Figure 4, the plates 23 may be  
25 welded to the guide tubes 11 via welding tabs 33 which project from the plates 23, e.g. upwards.

If the assembly 1 includes an instrumentation tube instead of the central guide tube 11, then the  
30 intermediate reinforcing devices 21 can be welded thereto.



Because of the presence of the intermediate reinforcing devices 21, both the skeleton of the support 5 and thus the entire assembly 1 are more rigid.

5 This is confirmed by Figure 5 which shows the result of simulations of lateral deformations to nuclear fuel assemblies before irradiation. In this figure lateral displacement D in mm is plotted along the abscissa and the force E in daN necessary for obtaining this  
10 deformation is plotted up the ordinate.

Curve 35 corresponds to a prior art assembly immediately after manufacture, i.e. prior to irradiation. Curve 37 corresponds to the assembly 1 of Figure 1 immediately  
15 after manufacture. Thus, the presence of the intermediate reinforcing devices 21 enables the stiffness or lateral rigidity of the assembly 1 to be increased by about 60% at the beginning of its lifetime compared with a conventional assembly.

20 Figure 6 corresponds to analogous simulations performed after irradiation. Curve 39 corresponds to a conventional assembly and curve 41 to the assembly 1 of Figure 1. The increase in the lateral rigidity of the  
25 assembly 1 thus remains after irradiation, with this increase continuing to be about 60%.

Thus, the assembly 1 presents stiffness at the end of its lifetime equivalent to that of a conventional assembly at  
30 the beginning of its lifetime. The use of intermediate reinforcing devices 21 for reinforcing the support skeleton 5 makes it possible to compensate for the effect of irradiation.

It has been found that the reduction in rigidity of conventional assemblies after irradiation is due to the guide tubes creeping and to changes to the conditions whereby rods 3 are held by the skeleton 5, such that the  
5 rods 3 contribute about 65% of the rigidity of an assembly prior to irradiation but contribute no more than about 40% of the stiffness after irradiation.

The stiffening of the skeleton 5 by the intermediate  
10 reinforcing devices 21 thus makes it possible to increase the lateral stiffness thereof, including after irradiation. As a result the openwork structure of the reinforcing devices 21, which are also of small transverse extent, ensures that head losses in the  
15 cooling fluid remain limited.

In the variant shown in Figure 7, the reinforcing device 21 may be constituted by a lattice structure that is more dense such that all of the cells 27 are individual cells  
20 each receiving no more than a single rod 3.

This variant makes it possible to further increase the lateral rigidity of the assembly 1 but also increases head loss in the cooling fluid passing through the assembly 1.

In yet another variant, the intermediate reinforcing device 21 can extend laterally beyond the guide tubes 11,  
25 possibly as far as the peripheral layer 19 of rods 3, and may also include an outer belt. Thus, the device 21 forms a lattice structure analogous to a spacer grid 13. The outer belt can improve the ability of the assembly 1 to withstand impacts during handling and under accident

conditions. In the above-described example, the number of plates in the device 21 would then be 36.

5 More generally, the intermediate reinforcing devices 21 can be secured to the guide tubes by arrangement other than welding, e.g. by tube expansion, by sleeving, etc....

10 Similarly, the assembly 1 need not include an intermediate reinforcing device 21 between each pair of spacer grids 13.

15 In certain variants, the intermediate reinforcing devices 21 may also have an arrangement for holding the rods 3 and/or an arrangement for mixing the cooling fluid flowing through the assembly.

Naturally, intermediate reinforcing devices 21 could be sold on their own.